



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2429-041
Job Sheet 190474



POD
10

Part No: D2429-041

Job Qty: 2 pcs

Part Name: Spring Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/11/19

Description:

Type: SOLD

Note: DWG D2429 REV C1 IPP D 02.03.06 Added note at step 7 NG IPP Rev:E Now on Waterjet 06-06-13 JLM
Ship Via:

URGENT

Bill of Materials

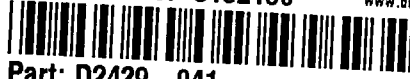
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	2/11/19	2/11/19	0.00	0.14	Waterjet - Flow		<i>SC 19/02/18</i>
110	QC 2	2 pcs	2/11/19	2/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		<i>SC 19/02/18</i>
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S152180



Part: D2429-041

Job No: 190474

Serial No/Batch: S152180

Revision: C1

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/08/19

120 QC 8	2 pcs	2/11/19	0.00 0.00	QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	DAS FEB 12 2019 68
				QC 8 - 47	9-89
130 Small Fab - 2 - B4B	2 pcs	2/11/19	0.00 0.14	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	DAS 36
				Small Fab - 4 - B4B	9-89
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	2 pcs	2/11/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	ID 17-02-13
				QC 5 - 50	
150 Small Fab - 3 - B4B	2 pcs	2/11/19	0.00 0.14	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	DAS 36
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
160 QC 5	2 pcs	2/11/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	

				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
170	Packaging 3-1 - Stock - B4B	2 pcs	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
180	QC 21 - SA	2 pcs	2/11/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS

21

9-98

FEB 14 2019

Part Op 100 - 1-Cut as per Dwg D2429 *****Make 2 parts per -041 assembly***** Dwg Rev: CL Prog

Descriptions: Rev: CL 2-Deburr if necessary

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1-Deburr 2-Bend D2429-1 as per Dwg D2429

140 - QC5- Inspect part completeness to step on W/O

150 - Assemble D2429-041 as per Dwg D2429

160 - QC5- Inspect part completeness to step on W/O

170 - (Identify as per dwg & Stock Location: _____), Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.0280 sf (.014 ea)	100-Waterjet - Flow - 1	
MS20470AD4-5	Rivet, Universal Head	2 Ea (1 ea)	150-Small Fab - 3 - B4B	
NAS1149DN616J	Washer	20.4 Ea (2 ea)	150-Small Fab - 3 - B4B	

5055007
5049829-1
5038768

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	0	86	0
150-Small Fab - 3 - B4B	MS20470AD4-5	2	2,127	0
	NAS1149DN616J	4	33	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order:	MD474
Description: Spring clip assembly		Part Number:	D2429-041
Inspection Dwg: D2429	Rev: Ck	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:		QC Inspector:	
Date:	19/02/08	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	